

HEX II TANNING SYSTEM

Operations/Owners Manual

| Model: | | W600 | |] W601 | $\Box L$ | 300 | | L801 |
|---------|--------|----------------|-----|--------|----------|------|------|------|
| Lamp Ty | pe: | (46) | 73" | WOLFF | BELL | ARIU | JM V | /HO |
| Seria | ıl nur | nb e r: | | | • | | | |

INDEX

| l. · | USER INSTRUCTIONS 1-2 |
|------|--|
| 11. | HISTORY & BENEFITS: History of Tanning |
| III. | OPERATING PROCEDURES: How to Operate a Successful Business 10 Recommended Education 11 Insurance 12 Suggested Tanning Packages 13 Tanning Products 14 Skin Types 15-16 Sample History & Consent Form 17 Sample Appointment Schedule 18 |
| IV. | PHOTOSENSITIZING DRUG LIST |
| V. | ASSEMBLY INSTRUCTIONS Assembly Instructions - Tanning Unit 22-31 Electrical Requirements 32 Tanning Unit Diagram 33 Assembly Instructions - Change Room 34-39 Operating Instructions 40 Trouble Shooting Guide 41-42 |

USER INSTRUCTIONS (Continued)

- 6. You should avoid tanning in the nude because private areas are not accustomed to ultraviolet light. This could cause severe burns.
- 7. You should NEVER have a person use this unit more than once a day.
- 8. It is recommended that any person with medium to long hair secure the hair with an elastic band or hair net.
- 9. Your HEX Tanning System comes with a one year factory warranty on all parts, excluding lamps and 90 day warranty on labor.

This product is in conformity with performance standards for sunlamp products under 21 CFT Part 1040.

HISTORY OF TANNING

The equipment used in indoor tanning today actually was created in its original form to treat some skin disorders such as Psoriasis. It was a known fact that in some cases, sunlight helped in the treatment of certain skin disorders. Artificial lamps were created to imitate certain elements of the suns therapeutic properties. When it was found that these lamps also caused some skin coloration, the development of indoor tanning began.

The first medical units emitted too much Ultraviolet B Rays (UVB), to be used in tanning. In 1972, Dr. Friedreich Wolff of West Germany altered the wavelength of the light spectrum and was able to isolate the Ultraviolet A Rays (UVA). Commercial tanning started in the U.S.A. in the late 1970's, and has grown to become a multi-billion dollar industry.

Almost everyone has been looking for an easy, effective way to tan, because we all want to look and feel our best. And, our busy lifestyle doesn't afford us the time just to lie around for hours to tan. Through advanced technology and modern design concepts, the Tanning System you are offering makes tanning easy, fun, fast, and effective for virtually everyone.

HOW TANNING OCCURS

The sun emits three types of non-visible ultraviolet rays, (UVA), (UVB) and (UVC).

The lengths of these rays determine how harmful they are to the skin and eyes.

Ultraviolet C Rays (UVC) are extremely harmful to you because they are short in wave length. UVC rays are below 260 nanometers in length. (A nanometer is one-billionth of a meter.) Fortunately, the ozone layer of the earth's atmosphere acts as a filter and absorbs virtually all of these rays. THERE ARE NO UVC RAYS IN THE HEX TANNING SYSTEM.

Ultraviolet B Rays (UVB) are 260/320 nanometers. In layman's terms, A NOON SUN. Sunburn is usually the result of excessive exposure to these middle wave length rays. However, a controlled minimum exposure to (UVB) rays is necessary to the tanning process. Melanin, a pigment existing in the deep layers of the skin is released into the skin cells by the UVB rays. It is because of Melanin that tanning takes place.

Ultraviolet A Rays (UVA) are 320/400 nanometers. In layman's terms, a before 11 a.m. and after 2 p.m. sun. Tanning takes place when these rays oxidize the Melanin pigment, which has been activated by the UVB rays.

HOW OUR UNIT TANS

The hexagonal shape of the unit has been proven to be the most effective design for producing an overall tan. The unit is lined with a special reflective material called Coilzak. This material scatters the light and reflects it off all six sides. This reflection/diffusion action creates a continuous even flow of tanning rays throughout the unit. You get a better tan because you are exposed to both direct and reflected light at the same time.

Our Tanning System design uses forty-six, 160 watt - 1500 milliamp lamps, for fast, effective tanning. The Wolff Bellarium VHO lamp, manufactured by Sylvania for Wolff System Technology combines the trusted name of Wolff with the lamp technology of Sylvania to create one of the most popular lamps the industry has to offer. The Wolff Bellarium VHO combined with the HEX Classic Tanning System is the perfect comvination for fast, effective tanning.

When you combine the design technology with the UVA - balanced lamp system we use, you can be assured you will get an even tan.

WHY THE HEX TANNING SYSTEM IS RIGHT FOR YOU

- 1. HYGIENIC. With bed-type units people must lie on an acrylic sheet; the same sheet others have laid on, perspired on, and that has been (hopefully) cleaned after each use with a strong disinfectant. With all the communicable diseases today, people do not want to lie in anybody's anything. Our upright unit eliminates the risk of this potentially dangerous problem, because only the users feet come in contact with a common surface.
- 2. VIRTUALLY MAINTENANCE FREE. Bed-type units must be cleaned thoroughly after each session. Our Unit only needs to by wiped down at the end of the day.
- 3. FAST. Only 10 to 12 minute sessions are required. Bed-type units require 25 to 30 minute sessions. People prefer a fast tan, it fits into their busy life styles better.
- 4. **COMFORTABLE**. Our Unit is air-cooled by a unique fan system. Air is drawn through the bottom louvers and discharged at the top, creating the "perfect" tanning climate. It is just like being on a tropical island.
- 5. RELAXING. Our Unit has built-in speakers to provide music while you tan.
- 6. ATTACHED CHANGE ROOM. This provides privacy for the user and eliminates expensive remodeling for you. All you need is 28 square feet of floor space.
- 7. EASY TO USE. The tanning cycle is set at the desk by an experienced operator. The user merely pushes the start button inside the tanning unit when they are ready to tan.

- 8. U.L. LISTED. Our unit is the only stand up tanning system in the country that is U.L. listed a mandatory requirement in most states.
- 9. CUSTOM MADE. Each unit is hand crafted in the tradition of fine furniture.
- 10. LONGEVITY. Our unit was introduced to the market in 1979 and the first units placed in salons at that time still look and run like new.

TANNING ADVANTAGES

- * Virtually recession proof
- * Very low advertising costs
- * Increases foot traffic
- * Increases profitability without adding additional labor
- * 100% owner income
- * Low operating costs
- * Creates activity
- * NO major build-out requirements
- * Adds a second profit center without major renovations
- * Uses only quality U.L. components and parts

OFTEN ASKED QUESTIONS

Q. HOW LONG CAN I STAY IN THE HEX?

A. Simply follow the recommended exposure schedule posted in the unit.

Q. HOW OFTEN CAN I TAN?

A. Our unit can be used daily, but never more than once a day.

Q. HOW OFTEN SHOULD I USE THE UNIT TO MAINTAIN MY TAN?

A. One to two times per week are recommended, depending on skin type.

O. WILL TANNING DRY MY SKIN?

A. No, if used in the proper manner. A lotion is recommended but not required. Most clients may wish to use a lotion to add emollients to the skin in order to keep it soft and supple at all times.

Q. DOES THE HEX WORK ON VERY FAIR SKIN?

A. YES. It may take a little longer to bring out a tan on fair skin, but the HEX has performed well on all skin types.

Q. CAN I USE TANNING IF I AM PREGNANT?

A. Have your physician make this determination.

Q. WILL MEDICATION EFFECT MY TANNING?

A. If your client is taking a medication or has a food allergy, request that they consult with their physician before tanning.

HOW TO OPERATE A SUCCESSFUL TANNING BUSINESS

Ultraviolet light can cause serious eye problems. The UVA rays can produce retinal burns and UVB rays can burn the cornea. MAKE SURE ALL CLIENTS USE PROPER EYE PROTECTION. Each unit is supplied with two pair of goggles. The goggles must be properly disinfected after each use to prevent the spread of any eye infections, by cleaning thoroughly with a soft cloth and rubbing alcohol. Most clients will usually want to purchase their own goggles. This is an excellent opportunity for additional income to your business.

You must examine the clients skin type and determine which category they fall into. Notice if they have a base tan and ask them the following questions:

- 1. Have you been tanning and for how long?
- 2. Have you tanned in the last 24 hours?
- 3. Are you on any medication?
- 4. (Female clients) Are you pregnant?

If the client is on medication or pregnant, request that they consult their physician before tanning.

No one may tan more than once every 24 hours. Only one person is allowed in the booth at one time.

Every client should be educated to the proper steps to follow to achieve their maximum tan. Remember, all of us tan at a different rate and there is a maximum level that each of us will reach. Tanning is a gradual process so make sure that the client does not have an unrealistic expectation.

RECOMMENDED EDUCATION OF THE STAFF

We all know that proper education of your staff is key to the success of your business. Tanning is no different than any other service. While it is not a necessity for formal education of tanning to be required, it is only common sense that you would want at least one member of your salon to attend a seminar on tanning and learn the basic facts about indoor tanning. There are many educational associations across the country that conduct seminars on a regular basis, and at a very reasonable cost.

One nationwide organization that provides excellent education and gives all of its members regular updates on government regulations, is S.A.E. (Suntanning Association for Education.) You may wish to contact this organization or others that can assist you learn more about the indoor tanning industry.

Suntanning Association for Education (S.A.E.) P.O. Box 1181 Gulf Breeze, Florida 32562-1181 800/536-8255

LIABILITY INSURANCE

We recommend that you carry a minimum of 1 million dollars in tanning liability insurance. You want it to have cancer coverage and "tail" coverage available. Make certain the coverage is per occurrence and not simply the aggregate amount.

We do not endorse any specific insurance company, however, following are two insurance companies that you may want to contact:

Professional Programs Insurance Brokerage Attention: Susan Preston 1200 Van Ness Avenue, Suite 200 San Francisco, CA 94109 415/885-1331

I.M.C. (Insurance Marketing Center) Attention: Paula Whitenight 14500 Burnhaven Drive, Suite 135 Burnsville, MN 55306 800/245-0023

TANNING PACKAGE PRICES (Sample)

| ONE VISIT | | | | \$3.95 |
|----------------------------------|-----|----|----------|--------|
| 10 VISIT PACKAGE | | | | 19.95 |
| 30 DAY PACKAGE, UNLIMITED VISITS | | | | 29.95 |
| 3 MONTHS, UNLIMITED VISITS | | | | 79.95 |
| 6 MONTHS, UNLIMITED VISITS | , ' | •, | | 149.95 |
| I YEAR, UNLIMITED VISITS | | | <i>†</i> | 219.95 |
| I YEAR RENEWAL | | | | 169.95 |

^{*} One dollar per visit service charge required with all packages (OPTIONAL). If service charge is used, the above example prices may be lower.

^{*} All Tanning should be non-refundable.

^{*} All packages are activated on first tanning visit.

^{*} Limited to one visit per 24 hours.

^{*} All packages are consecutive days and end the specified time after package is first used. Example: 3 month package expires 3 months after package is activated by first visit.

^{*} Your prices should be set to be competitive in your local market.

TANNING PRODUCTS

Tanning products are an excellent source of additional income for your business. Following is a list of recommended products and their function:

ACCELERATORS: Recommended for the beginning tanner regardless of skin type. They are designed to elevate melanin production by stimulating the melanocytes and therefore accelerating the tanning process. Most accelerators are also helpful in moisturizing the skin which prolongs the tan. When the tanning plateau is reached, a stronger product is needed.

AMPLIFIERS: They are made to amplify the UV light and direct it into the skin. They work best when a base tan has been established but before the tanning plateau has been reached. Amplifiers can also be used with an accelerator to achieve a base tan in a shorter time.

INTENSIFIERS: Designed for the advanced tanner who has reached the tanning plateau and wishes to deepen their tan. They break through the top dermal layer of skin and activate the melanocytes for a powerful melanin production. Intensifiers also provide moisture to the skin which is still key to maintaining the life of the tan.

MOISTURIZERS: A very important last step, moisturizers are necessary to help inevitable loss of moisture. They prolong the tan and soften the skin for a healthy glow.

SKIN TYPES

The first step in determining proper exposure time is to evaluate what skin type your client has. Skin types are divided into six groups. Your client must fall into one of these six groups:

| SKIN TYPE | SKIN REACTION TO SOLAR RADIATION | EXAMPLES |
|---------------------|---|---|
| I. | Always burns painfully. Tans little or not at all. | Fair skin-maximum white. Freckles. Blue eyes. |
| . II | Burns easily and painfully. Lightly tans. Peels. | Fair skin. Red or blonde hair. Blue or hazel eyes. |
| III | Burns moderately. Average tan. | Average caucasian. |
| <i>IV</i> , , , , , | Burns minimally. Tans easily and above average each time. Gets pigment darkening. | White or light brown skin. Dark brown hair. Dark eyes. People who already have achieved a base tan. |
| <i>V</i> ·- | Rarely burns. Tans easily with immediate pigment darkening. | Brown skinned people. Unexposed skin is brown. |
| VI | Never burns. Tans profusely. Exhibits immediate pigment reaction. | Blacks. Unexposed skin is black. |

Skin type I should never be placed in the tanning unit. The amount of exposure time will increase as the skin type is a higher number. Please make certain that your entire staff knows how to judge skin type and knows the proper exposure time for each type of skin.

<u>NEVER OVEREXPOSE ANYONE TO UV RAYS.</u> The most effective way to achieve the maximum tan is to do it gradually.

Protecting your sensitive areas before tanning can help prevent overexposure that can cause dry, irritated skin.

LIPS do not produce Melanin, so they will not tan. However, they can become red and chapped.

PRIVATE AREAS, those normally covered by a bathing suit, should be covered while tanning. (WE DO NOT RECOMMEND TANNING IN THE NUDE). If your client does tan nude, advise them that their private areas should only be exposed 3 or 4 minutes each tanning session to avoid any irritation or soreness.

NOTE: IF YOUR CLIENT IS TAKING ANY MEDICATIONS OR HAS A FOOD ALLERGY, PLEASE HAVE THEM CONSULT THEIR PHYSICIAN BEFORE TANNING.

HISTORY AND CONSENT FORM

| NAME . | | | |
|--------|--|-----------------------|---|
| STREE | T ADDRESS | | |
| CITY_ | · . | STAȚE | ZIP CODE |
| HOME | PHONE | BUSINESS PI | HONE |
| Please | read and sign the following | precautions necess | ary before tanning. |
| 1. | | on is not worn, use | of the tanning device may |
| 2. | Overexposure to ultraviole | t radiation may caus | e burns. |
| 3. | Repeated exposure to ultrement the skin and skin cancer. | aviolet radiation may | cause premature aging of |
| 4. | by certain foods, cosme | etics or medications | or burning may be caused s. Any person taking a d consult a physician before |
| 5. | this facility unless the pare | ent or legal guardian | not use a tanning device in has signed this History and witnessed by an operator in |
| | e that I will comply with all in using these services at my o | | e of the UV system and that |
| Name | e (print) | Signa | ture |
| Guar | dian Signature | Date | |

| NAME: | 7.5 | 3 | 125 | | #4 | 3 | | | 3 | | | |
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| | | APPOINTMENT | SCHEDULE | |
|-------|------|----------------|----------|------------|
| VISIT | DATE | SESSION LENGTH | COMMENTS | INITIALS |
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CONTRACEPTIVES, ORAL & ESTROGENS (birth control pills, female sex hormones)

ESTROGENS

PROGESTOGENS

Chlorotrianisene

Diethylstilbestrol

Estradiol
Estrogens, conjugated
Estrogens, esterified
Estropipate

Ethinyl estradiol

Medroxyprogesterone

Megestrol Norethindrone Norgestrel Quinestrol

NSAID: NON-STEROIDAL ANTI-INFLAMMATORY DRUGS (antiarthritics)

Diclofenac Diflunisal Fenoprofen Flurbiprofen Ibuprofen Indomethacin Ketoprofen Meclofenamate

Naproxen Phenylbutazone Piroxicam Sulindac Suprofen Tolmetin

PHENOTHIAZINES (major tranquilizers, anti-emetics)

Acetophenazine
Butaperazine
Carphenazine
Chlorpromazine
Ethopropazine
Fluphenazine

Methdilazine
Methdilazine
Methotrimeprazine
Perphenazine
Piperacetazine
Prochlororperazine

Promethazine
Propiomazine
Thiethylperazine
Thioridazine
Trifluoperazine
Triflupromazine
Trimeprazine

PSORALENS

Mesoridazine

Methoxsalen

Trioxsalen

Promazine

SULFONAMIDES ("sulfa" drugs, antimicrobials, anti-infectives)

Acetazolamide Sulfacytine Sulfadiazine Sulfadoxine Sulfamethizole Sulfamethoxazole Sulfapyridine Sulfasalazine

Sulfinpyrazone Sulfisoxazole

SULFONYLUREAS (oral anti-diabetics, hypoglycemics)

Acetohexamide Chlorpropamide Glipizide Glyburide

Tolazamide Tolbutamide

THIAZIDE DIURETICS ("water pills")

Bendroflumethiazide Benzthiazide

Chlorothiazide

Chlorthalidone Cyclothiazide Hydrochlorotiazide

Hydroflumethiazide Methyclothiazide * Polythiazide

Trichlormethiazide

TETRACYCLINES (antibiotics, anti-infectives)

Chlortetracycline Demeclocycline Doxycycline

Methacycline Minocycline

Oxytetracycline Tetracycline

TRICYCLIC ANTIDEPRESSANTS

Amitriptyline Amoxapine. Desipramine /

Doxepin Imipramine Nortriptyline

Protriptyline Trimipramine

ASSEMBLY INSTRUCTIONS - HEX (46 LAMP TANNING UNIT)

 Electrical components are not provided. You will need a licensed electrician for the proper completion of your electrical installation.

One 50 amp breaker is required at the main service box. Conduit is required to wire the unit directly to the electrical service panel.

Unpack boxes and lay out all parts.

- 2. All panels are numbered and pre-drilled as follows: Floor #1, door #2, walls #3, #4, #5, #6, #7 and roof #8. (Figure #1)
- Contents of Assembly Bag:

Rackage #1:

2" Black drywall screws

Package #2:

1 1/8" Black drywaii screws

1/2" Silver wood screws

Package #3:

1 1/2" Finish nails

Package #4:

1 ½" Finish nails

Package #5:

2" Silver Screws

9 - Red wire nuts

12 - Yellow wire nuts

6 - Wing nuts

1 - 10 amp fuse (extra)

1 - 15 amp fuse (extra)

1 - 20 amp fuse (extra)

2 - pair ultra-violet goggles

If unit comes with attached dressing room, the following additional items are included in package #5:, -

3 - 40 watt light bulbs

1 1/8" Drywall screws

20 - 3 3/4" Black screws

4 - 2" Black Drywall screws

1 - Door stop

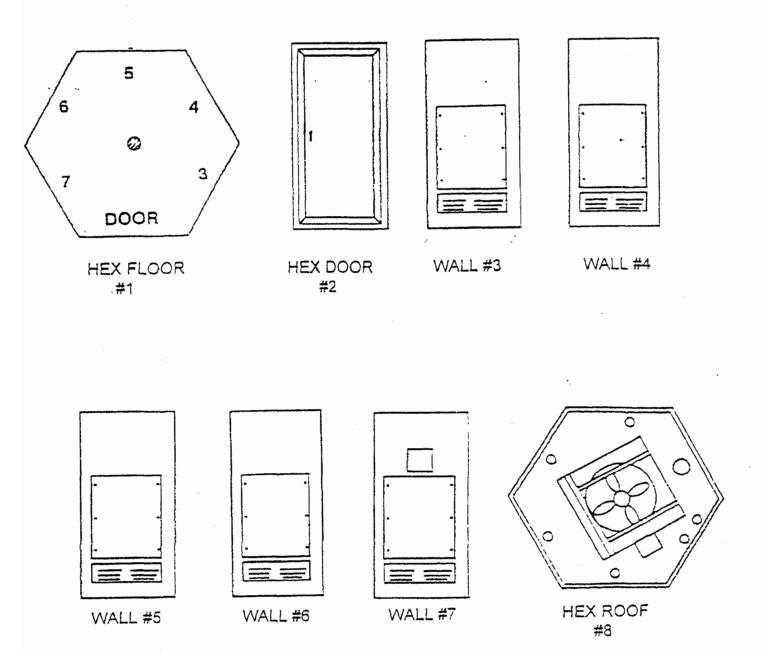
2 - Clothes hooks (1 hook is used if unit is Lt. Oak finish)

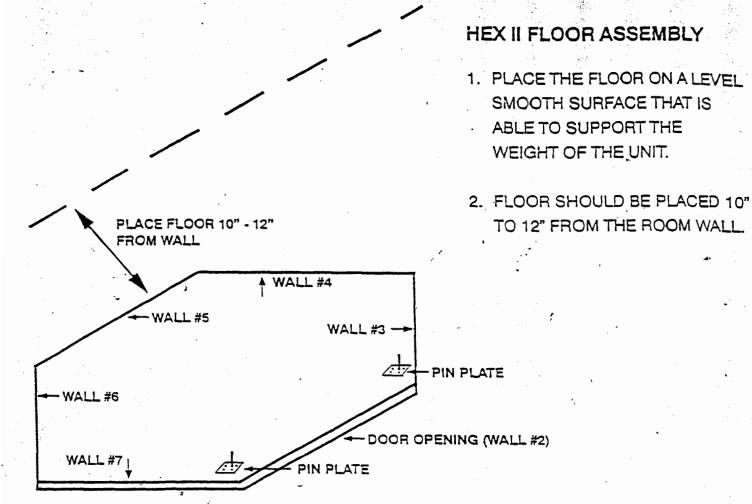
1 - change room door knob (Lt. Oak finish only)-

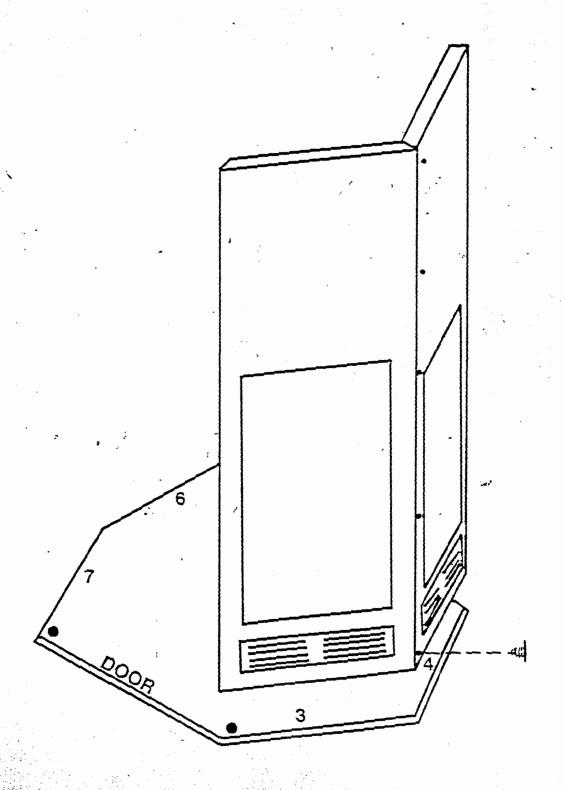
1 - set of keys for change room door (formica finishes only)

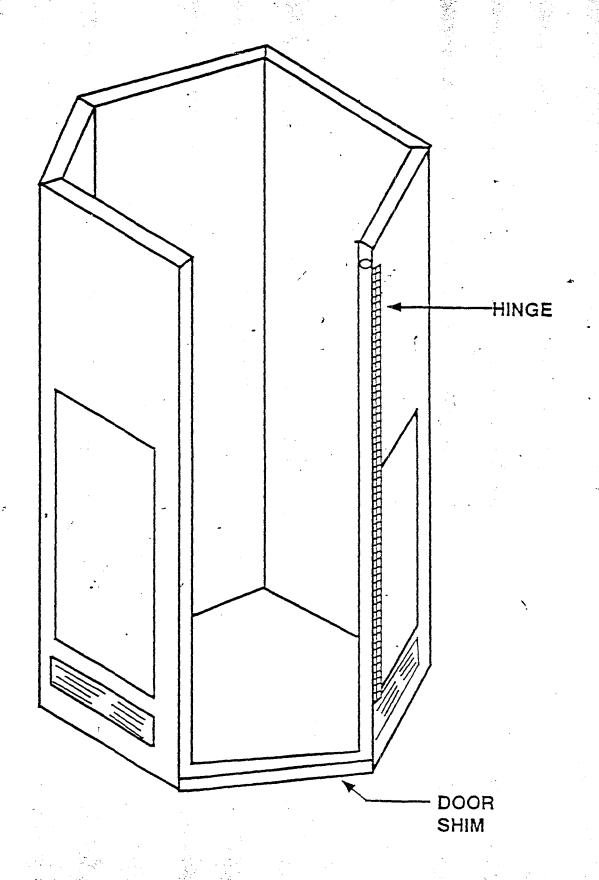
- 4. Lay floor (#1) down on a level surface. Note the (2) two wall pin plates on one side of the floor. This is the door opening. Place the floor in the proper direction for the door opening. (see figure #2)
- Working counter-clockwise, place wall #3 over the floor pin plate engaging the pin/hole in wall #3. Set wall #4 next to wall #3. Screw the two walls together with 2" screws from package #1 through the pre-drilled hole in each wall (see figures #3). Continue this step with walls #5, #6 and #7, making sure walls are flush at the top of the panels (see figure #4).

- 6. Place roof on top of unit. Feed flex conduit from the light fixtures through the appropriate holes. Start with wall #3 and align the wall with the plate on the roof. Attach with screws from package #5. Next, attach wall #7, making sure to align the wall with the plate on the roof. Continue with walls #6, #5 and #4. All holes in roof are pre-drilled to match pre-drilled holes in wall. Make sure the screws enter the proper holes so the HEX door will mount properly (see figures #5)
- 7. Using a 1 3/4" shim from the HEX door box, place it on the floor where the door is to be attached. Place the door on the shim. Feed the cord from the door through the hole in the #3 wall. After cord is through the hole in the #3 wall, fed it up through the top of the wall. Align the holes on the hinge with the holes on the door and screw them together with screws from package #2. There is a black piece of tape on the grey conduit on the #3 wall which indicates clamping position; clamp conduit where the tape is. Place molding over the hinge and nail it through the pre-drilled holes.
 - 8. All flex conduit runs into a junction box on top of the roof. Start by connecting all ground wires to buss bar mounted in the bottom of the junction box. Connect all corresponding wires together (example: #25 to #25; #26 to #26). Connect all #7 wires together. All neutral wires are numbered #3, #3+ and #3-. Wire nut all #3 wires together. Wire nut all #3+ wires together. Wire nut all #3- wires together. Place all wires in the junction box and install cover.
 - If no change room is to be attached, install pre-cut outside corner moldings, in 2 places, with nails from package #3.
 - 10. Install silver molding on the inside of each comer of the unit. Nail in place with nails from package #4. When attaching the two door mouldings, close the door first, then attach the mouldings.
 - 11. Install the lamps by inserting the top of the lamp into the top plunger socket. Push up gently and align the bottom of the lamp with the bottom stationary socket. Release lamp into socket.
 - 12. Install mesh screens (lamp guards). The two notched screens are to be placed on walls #7 and #6 (they are notched for easy access to the push buttons and fan control button). To install screens, place the bottom of the screen in the lip of the socket fixture. Lift the screen and tighten with the wing nut at the top socket holder to hold in place.

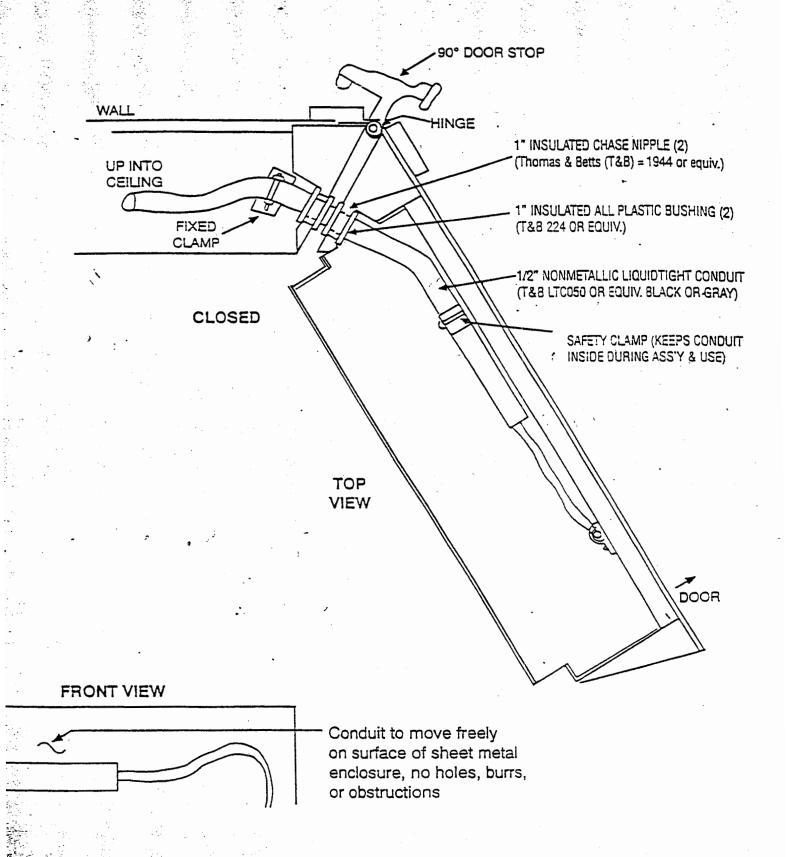


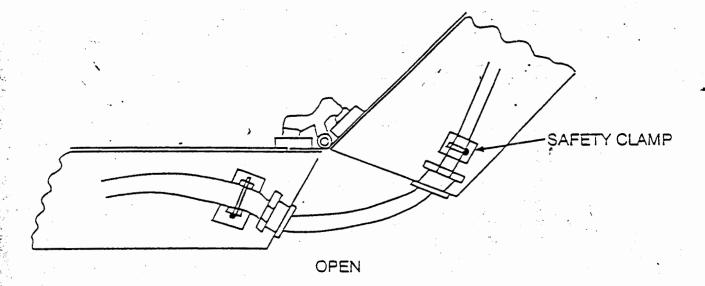






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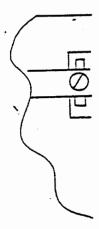
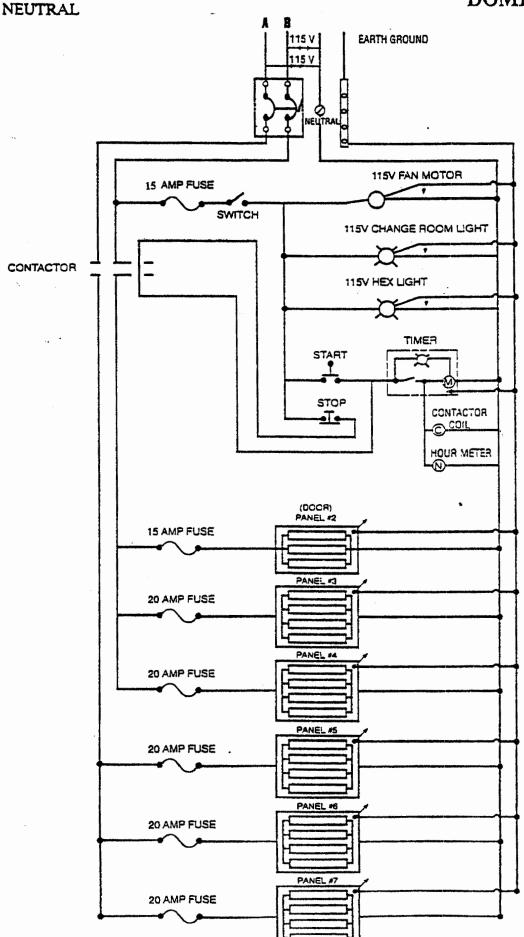
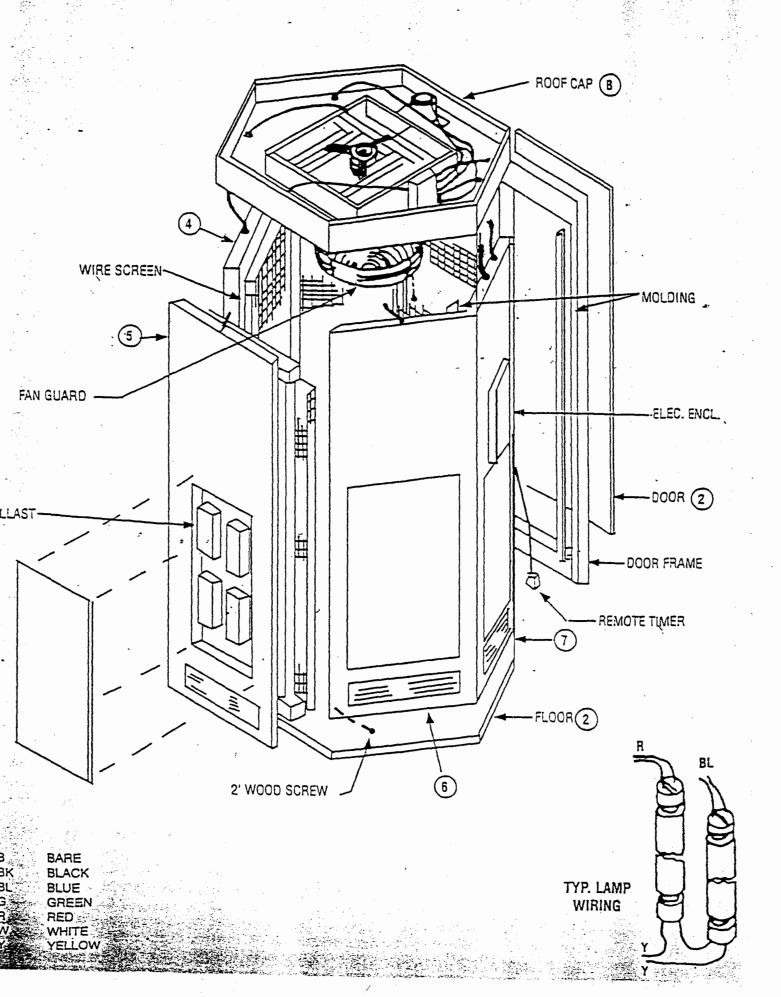


Figure 8

HEX II DOMESTIC 60 Hz



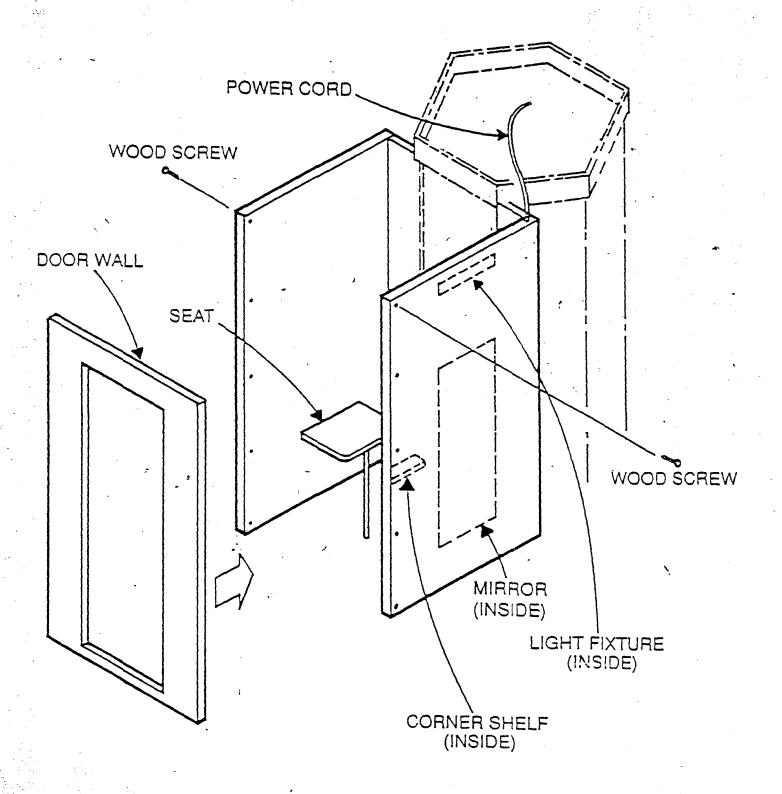


ASSEMBLY INSTRUCTIONS - HEX (46 Lamp Change Room)

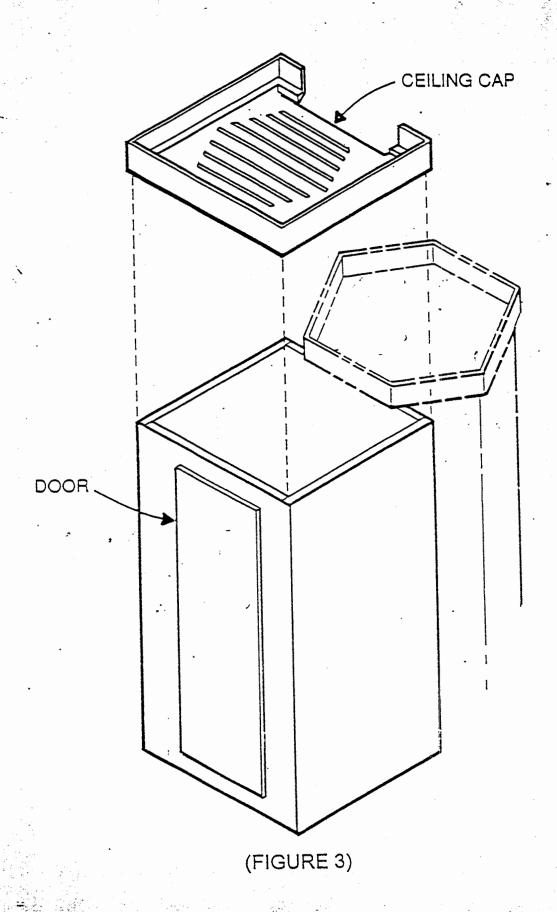
- Unpack boxes and lay out all components:
 - 2 wing panels
 - 1 light fixture wall
 - 1 seat wall
 - 1 door
 - 1 change room roof
 - 4 exterior moldings
 - 5 interior moldings (3 long, 1 medium, 1 short)
 - 1 corner wall shelf
 - 1 black threaded seat pole
 - 1 door handle and lock set (if not factory attached)

Note: The change room has no floor.

- 2. Set narrow right hand wing panel (labeled #1) parallel and flush to the door corner, which is notched to fit in place at the top where the roof connects. Screw together with 2" screws from (package #1) through (5) pre-drilled holes. Attach left hand narrow wing panel (Labeled #2), the same way as the right hand wing wall. Set the light fixture wall on the right side of the unit, so the light fixture is facing inward. Screw into panel #1 with 3 3/4" screws (from accessory bag) through (5) pre-drilled holes. Attach seat-wall on left side of unit, in the same way. (Make sure seat is facing inward.) (Figure 1)
- 3. Set door-wall panel in place. Screw together with 3 3/4" screws (from accessory bag) through (5) pre-drilled holes. (Figure 2)
- 4. Install roof-panel. The flex conduit from the light fixture must be inserted through cut-out provided. Make sure both roofs are butted together. (Figure 3)
- 5. Run flex conduit from the light fixture to junction box on the HEX® roof and make connections to corresponding numbers (#3's, #4's, #7's) Install outside corner moldings with finish nails from (package #3).(Figure 4)
- 6. If the unit is a formica laminate, there are five inside corner mouldings to be attached. Nail the smallest piece of moulding to the top corner where the change room shelf is to be placed. Install the corner shelf with (3) silver 5/8" screws (from accessory bag). Nail the four foot piece under the shelf. The remaining three pieces are attached to the other three corners.



(FIGURE 2)



UNIT OPERATION

- 1. Turn the toggle switch on the main control panel to the "on" position. This will start the fan and turn on the HEX® ceiling lights. (If you have a change room, this will also turn on the change room globe lights)
- Set the timer to the desired minutes.
- 3. When your customer enters the unit, they will push the "on" button (located on the right hand wall as you are facing the door.) This will turn the tanning lamps on and start the timer.
- 4. When your customer turns on the unit, the green light on the timer box will light. When the tanning time has expired, the light will go out.
- 5. The "off" button inside the unit is used to turn off the tanning lamps in the even that your customer decides to end his tanning session prior to the timer automatically turning off the lamps.
- 6. When the desired time has expired, the tanning lamps will turn off. However, the fan and courtesy lamp will remain on to cool the unit.
- 7. At the end of the day, turn the toggle switch to the "off" position.

Warning! Do not operate the unit with the lamp guards off.

TROUBLE SHOOTING GUIDE

UNIT:

- 1. Check power to the unit
- 2. Check breaker (on unit and at main control panel)

FAN:

- 1. Check 10 amp fuse
- 2. Check breaker
- 3. Check toggle switch
- 4. Check fan motor

FAN WORKS, LIGHTS DON'T:

- 1. Check on/off push button
- Check contactor

TWO LIGHTS OUT ON ONE WALL:

- 1. Check lamps
- 2. Check sockets
- 3. Check for loose wires (connecting sockets)
- 4. Check ballast

PANELS OF LIGHTS OUT:

- Check fuses
- 2. Check power to unit (may have one leg of power out)
- Check breaker.

CONTACTOR DOES NOT CLOSE:

1. Check the voltage coil. This should be 100 volts. To do this, the timer must be on and the start bottom must be depressed. If the voltage is correct, the coil is bad and the contactor needs to be replaced.

CONTACTOR BUZZES AND ARCHING:

Contactor may be dirty.

FAN DOES NOT WORK:

- 1. Check fan motor
- 2. Check for loose wires

TIPS TO CHECK OUT PARTS:

1. To check toggle switch, use a volt meter. Attach one lead to the neutral bar, the other to the junction terminal at the fuse bar. Turn the toggle switch on and off. The power should go on and off.

- 2. To check the 0n/off pushbutton, attach a volt meter to the neutral bar and to terminal #13 on the contactor. You should get a reading of 110 volts. If not, the stop button is bad. To check the start button, attach a volt meter to the neutral bar and to terminal #14 on the contactor. This should not read anything. Press the start button and you should now get a reading of 100 volts. If not, the start button is bad.
- 3. To check the timer, attach a volt meter to the neutral bar and to terminal #14 on the contactor. You should get no reading. Depress the start button. You should now get a reading of 110 volts. If you get a reading of 110 volts, make sure the timer is on and attach a Volt Meter to A2. Depress the push button. If you do not get a reading of 110 volts, the timer is bad..

The manufacturer suggests that screws be re-tightened every six months. Any electrical devise can cause screws to loosen during normal use.